

K A U F M A N

PRODUCT
INFORMATION

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Krystal 25 Brown

Description

Krystal 25 Brown is our high quality non-yellowing curing & sealing compound augmented with a brown tone to highlight the brown aggregates in exposed aggregate concrete. Krystal 25 Brown contains increased amounts of modified acrylic co-polymers for better sealing of the concrete surface from stains, and provides a more dustproofed slab. Additionally, Krystal 25 Brown is resistant to yellowing from ultra violet exposure. Krystal 25 Brown meets all aspects of ASTM C-1315, and is classified as a non-yellowing curing & sealing compound.

Uses

This tough co-polymer concrete treatment is designed for exterior applications only, and for both above and below grade. Easily applied, Krystal 25 Brown provides a premium performance, and a long lasting, "wet-look" gloss to the slab. In fact, Krystal 25 Brown has a 100% gloss rating. Like all Krystal Series products, Krystal 25 Brown is compatible with both conventional carpet and resilient flooring adhesives. Krystal 25 Brown is recommended for curing, hardening, dustproofing and sealing of both new and old concrete surfaces, as well as being recommended as a curing & sealing compound for exposed aggregate concrete. By changing the reflective index of the natural aggregates, and incorporating a brown tone, the colors come to life in exposed aggregate concrete. Krystal 25 Brown also serves to keep the cement matrix clean.

Compliances

ASTM C-309, Type I, Classes A & B
ASTM C-1315, Type I, Class A
AASHTO M-148, Type I, Class B
Fed. Spec. TTC-800A, Type I

Technical Data @75°F

NVM	25% min.
Viscosity	~60 cps.
Dry Time	<1 hour
VOC Content	<675 g/l
UV degradation	passes
Moisture Loss (ASTM C-156)	<0.30 g/l
Appearance	Brown
Adhesion, (ASTM D 4541)	passes
Alkali & Acid Resistance	passes
Shelf Life	2 years in unopened container

Packaging

55 gallon drums (208 liters)
5 gallon pails (18.9 liters)
1 gallon cans (3.78 liters)

Directions

Fresh Concrete – Krystal 25 Brown should be applied within 1-2 hours after completion of the finishing operation, or as soon as possible after the surface water has disappeared. Coat the surface uniformly, leaving no pinholes or gaps, at a coverage rate of 300-400 ft² per gallon for the first coat. Apply with hand sprayers equipped with nozzles specifically designed for high solids curing compounds, such as Chapin nozzle 1-5937 or equal. Apply as soon as the surface is sufficiently hard, so that it will not be marred. Do not puddle.

Apply a second coat at 400-450 ft² per gallon, after the previous coat has dried at least overnight. Be sure that both coats are dry and hard before opening slabs to traffic.

Aged Concrete - Remove all foreign matter. Apply as described above, however the coverage rate may vary from 400-500 ft² per gallon depending on texture and porosity of surface. When used on old concrete, due to the uneven porosity of concrete, a blotchy appearance may develop.

Krystal 25 Brown may also be roller-applied, although a more even application is accomplished by spraying on the product then immediately back rolling over the applied area to re-distribute any heavy or puddled spots. Back rolling must be done immediately behind the spray application. Do not attempt to overwork the roller as this can cause bubbling, stringing and roller nap pull-out. The used rollers must be disposed of properly due to the flammability of the product.

The use of SureGrip, added directly to Krystal 25 Brown prior to application, will provide a slip-resistant surface.

Notes

Prior to use, STOP and read & understand the label, product data sheet, and current Safety Data Sheet for Krystal 25 Brown. Do not thin. This product will not freeze; however bring the temperature of the product up to at least 60°F by leaving it in a warm environment. Never apply direct heat to the product. Heavy applications can lead to improper drying, bubbling and discoloration. Do not apply to surfaces meant to receive a cementitious topping. Not for interior use. Due to the solvents in Krystal 25 Brown, it should NOT be used inside any structures, or allowed to penetrate into a structure. This product is highly flammable, and vapors may ignite explosively, causing flash fires, severe burns, and death. Use with adequate ventilation and keep away from open sparks, flames, pilot lights, stoves, water heaters, electric motors, and any other sources of ignition during use and until all vapors are gone. Vapors are heavier than air, and may travel long distances to areas away from work site before igniting and exploding. Prevent the buildup of vapors; use ONLY with substantial cross ventilation. Do not breathe vapors or spray mist, and ensure fresh air during application and drying. If eye watering, headache, dizziness, or air monitoring demonstrates vapor/mist levels are above the applicable limits, wear an appropriate and properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for proper respirator use.

If a spill occurs, contain the spill and use an inert absorbent. Make certain to properly dispose of the absorbent. **Do not smoke while applying this product or anywhere near the related vapors.** Block all HVAC ducts, doors, or windows, which may distribute solvent odor. If solvent odor, safety concerns, or the fast drying time is objectionable, use one of our emulsion (water based) products such as Krystal 25 Emulsion or Krystal 25 Emulsion EF. The complete Safety Data Sheet MUST BE READ before using, and is available on line at www.kaufmanproducts.net or through our office at 800-637-6372.

When Krystal 25 Brown is applied to porous surfaces (and particularly unevenly porous surfaces), such as flagstone, slate, terrazzo, or old concrete, the product will penetrate unevenly. The uneven penetration of the product may lead to an uneven or blotchy finish.

AIM rules do not allow thinning of this product. For more complete instructions, please refer to "*Recommended Field Procedures for Curing & Sealing Compounds.*"

Technical Information

The following results were achieved under laboratory conditions. Statistical variations will occur based upon mixing methods, temperature & humidity, test methodology, site conditions, curing conditions, application methods, and equipment.

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LIMITED WARRANTY We warrant our products to be of good quality and will replace material proved defective. Satisfactory results depend not only upon quality products, but also upon many factors beyond our control. Therefore, except for such replacement, Kaufman Products, Inc makes no warranty or guarantee, expressed or implied, including warranties of fitness or merchantability, respecting its products, and Kaufman Products, Inc shall have no other liability with respect hereto. User shall determine the suitability of the product or the intended use and assume all risks and liability in connection thereto. Our salespeople, distributors and their salespeople have no authority to change the printed recommendations concerning the use of our products.